## SERVICE BULLETIN Issued: 7/23/24

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## SUBJECT: NGI-5000 IGNTION TIMING SETUP AND REVIEW

As an increasing number of NGI-5000 systems have been installed in the field, a number of questions have been raised regarding the initial system setup specific, inclusive of the reset pin positioning. Please see the review below for additional detail and background.

## REFERENCES AND TERMS

Actual Reset pin position – Physically where the pin is mounted in relation to #1 TDC

Reset pin position on display – A read out of where the physical pin is mounted and entered by the user. Also used for calculation of retard and timing display value

Manual Retard - Manually adds in retard from the reset pin position

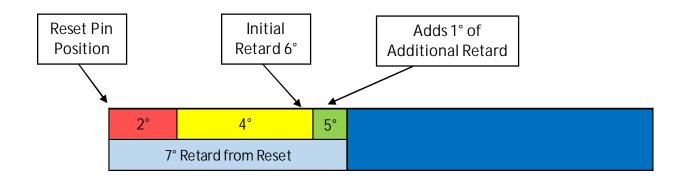
Individual Retard – Manually adds in retard to a specific cylinder from the manual retard

Insertion Retard – Retard built in from the reset position that is needed for the functionality and time delay of the processing of the signals

## VERSION NOTES AND SUMMARY

UP TO AND INCLUDING FIRMWARE VERSION 1.3 (date 10-11-23) of the Logic Module Firmware

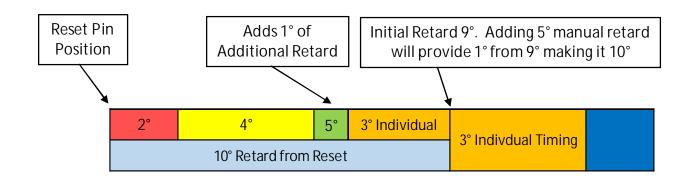
Manual retard timing would start at 0° on the display. When making an adjustment, no change would come into effect until 5° which would add 1° of manual retard. There is insertion retard of 2° plus the reserved 4° for individual retard which is a total of 6°. Therefore, when adding manual retard on the screen 5° will yield an additional 1° making a total of 7°.





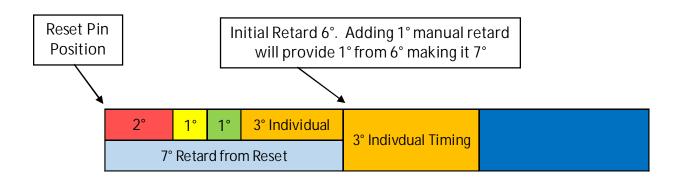
VERSION 1.4 (date 1-9-24) of the Logic Module Firmware

This release added the ability for individual timing which is 3° +/-. Upon adding this feature, it was appended after the 2° and the reserved 4°. A total of 9° is set as the starting point with no manual retard added. In version 1.4 in order to get the roughly 3° back advanced all of the individual timing must be advanced and will make the achievable retard after the reset 6°.



VERSION 2.0 of the Logic Module Firmware (PENDING RELEASE)

Version 2.0 has not been released but is in test. With regard to timing, the CPU-2000 approach has been restored. There are 6° after the reset standard starting out with no manual retard. The display reads 0 for actual 0° degrees of manual retard. When pressing the button to increase the manual retard to 1° the retard value will be increased by 1 to 7°. Taking the individual retard to -3° will make the timing for that cylinder 3° after the reset. Taking the individual retard to +3° will make the timing for that cylinder 9° after the reset.



We hope that this provides additional clarity on this important subject. If you have additional questions, please reach out to the Altronic Application Engineering Team at <u>Altronic.support@hoerbiger.com</u>.